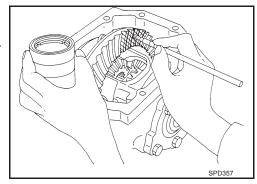
REAR FINAL DRIVE ASSEMBLY

Tooth Contact

- 1. Remove rear cover. Refer to RFD-21, "Differential Assembly" .
- 2. Apply red lead to drive gear.

CAUTION:

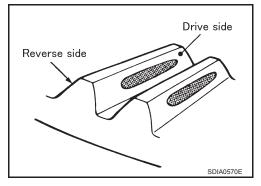
Apply red lead to both the faces of 3 to 4 gears at 4 locations evenly spaced on drive gear.



3. Rotate drive gear back and forth several times, check drive pinion gear to drive gear tooth contact.

CAUTION:

Check tooth contact on drive side and reverse side.



	Pinion height adjusting		Adjustment	Possible cause		
Drive side		Back side	washer selection valve [mm (in)]		(Yes/No)	Possible cause
Heel side	Toe side	Toe side Heel side		+0.09 (+0.0035)	+0.0035) Yes	Occurrence of noise and scoring sound in all speed ranges.
			Thicker	+0.06 (+0.0024)		Occurrence of noise when accelerating.
				+0.03 (+0.0012)	No	_
				0		
				-0.03 (-0.0012)		
****	>		Thinner	-0.06 (-0.0024)	Yes	Occurrence of noise at constant speed and decreasing speed.
	****			-0.09 (-0.0035)	165	Occurrence of noise and scoring sound in all speed ranges.

SDIA0207E