



SERVICE BULLETIN

Classification: BT03-015	Reference: NTB03-063	Date: June 25, 2003
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2003 350Z; FRONT CLOTH SEAT BOLSTER WORN

- APPLIED VEHICLES:** 2003 350Z (Z33) Cloth, Manual,
Non-heated Seats **ONLY**
- APPLIED VINS:** Vehicles built before JN1AZ34D*3T115119
JN1AZ34E*3T017604
- APPLIED DATE:** All vehicles built before March 21, 2003

IF YOU CONFIRM:

The seat cloth bolster on a front seat is worn as shown in Figure 1.

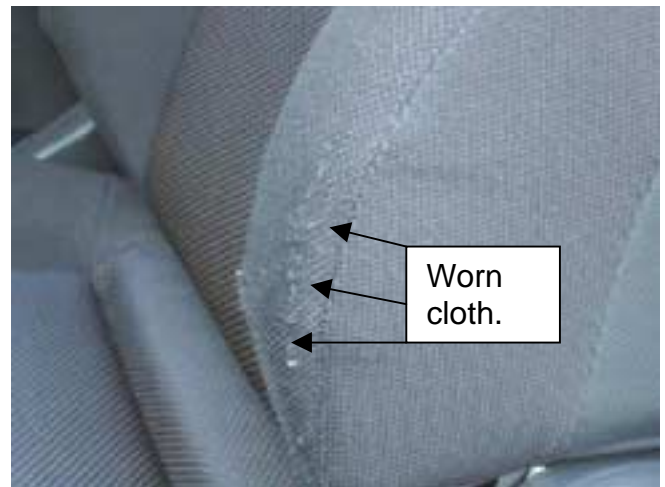


Figure 1 - Driver's seat shown

ACTIONS:

- Remove the worn seat from the vehicle.
- Remove the head restraint assembly from the seatback. Then remove the seatback from the seat cushion.
- Replace the head restraint assembly, seatback cover, and seat cushion cover with the correct ones from the **PARTS INFORMATION** section of this bulletin.
- Reinstall the seatback onto the seat cushion. Then reinstall the head restraint assembly onto the seatback.
- Reinstall the seat into the vehicle.

IMPORTANT: The purpose of "ACTIONS" (above) is to give you a quick idea of the work you will be performing. You **MUST** closely follow the entire Service Procedure (starting on page 3) as it contains information that is essential to successfully completing this repair.

PARTS INFORMATION

DESCRIPTION	PART NUMBER	QUANTITY
RH Seatback Assy. FR Cover - without side air bag	87620-CD001	1
RH Seatback Assy. FR Cover - with side air bag	87620-CD006	1
RH Seat Cushion Assy. FR Cover	87320-CD001	1
LH Seatback Assy. FR Cover - without side air bag	87670-CD001	1
LH Seatback Assy. FR Cover - with side air bag	87670-CD006	1
LH Seat Cushion Assy. FR Cover	87370-CD001	1
FR Head Rest (Head Restraint) Assy.	86400-CD001	1

CLAIMS INFORMATION

If **only** the driver's side (left) seat trim is replaced, submit a Primary Failed Part (PP) line claim using the following claims coding:

DESCRIPTION	PFP	OP CODE	SYM	DIA	FRT
RPL Left Seat Cushion Trim	(1)	VE26AA	ZA	26	(2)
RPL Left Seat Back Trim		VE27AA			(2)
RPL All Head Rest Assys.		VE48AA			(2)

(1) Reference the **PARTS INFORMATION** table above and use the indicated "LH Seat Cushion Assy. FR Cover" P/N as the PFP.

(2) Reference the current Nissan Warranty Flat Rate Manual and use the indicated FRT.

OR

If **only** the passenger's side (right) seat trim is replaced, submit a Primary Failed Part (PP) line claim using the following claims coding:

DESCRIPTION	PFP	OP CODE	SYM	DIA	FRT
RPL Right Seat Cushion Trim	(1)	VE12AA	ZA	26	(2)
RPL Right Seat Back Trim		VE13AA			(2)
RPL All Head Rest Assys.		VE48AA			(2)

(1) Reference the **PARTS INFORMATION** table above and use the indicated "RH Seat Cushion Assy. FR Cover" P/N as the PFP.

(2) Reference the current Nissan Warranty Flat Rate Manual and use the indicated FRT.

OR

IF in those **RARE** cases where both sides (RH/LH) seat trim is replaced, submit a Primary Failed Part (PP) line claim using the following claims coding:

DESCRIPTION	PFP	OP CODE	SYM	DIA	FRT
RPL Left Seat Cushion Trim	(1)	VE26AA	ZA	26	(2)
RPL Left Seat Back Trim		VE27AA			(2)
RPL Right Seat Cushion Trim		VE12AA			(2)
RPL Right Seat Back Trim		VE13AA			(2)
RPL All Head Rest Assys.		VE48AA			(2)

(1) Reference the **PARTS INFORMATION** table above and use the indicated "LH Seat Cushion Assy. FR Cover" P/N as the PFP.

(2) Reference the current Nissan Warranty Flat Rate Manual and use the indicated FRT.

SERVICE PROCEDURE

NOTE: Use suitable covers to protect upholstery, carpeting, etc. when performing this Service Procedure.

Preliminary Steps:

NOTE:

- Steps 1 through 3 below **only** apply to vehicles equipped with Front Side (SRS) Air Bags.
 - Vehicles equipped with Front Side (SRS) Air Bags have the words “SRS Air Bag” imprinted on the upper outside area of the seatback (see Figure 2).
1. Write down all radio station presets.
 2. Disconnect the negative battery cable.
 3. **Wait at least 3 minutes after the negative battery cable is disconnected before proceeding with step 4 below.**



Figure 2

4. Remove the worn seat from the vehicle. See the ESM, **SEAT** section **REMOVAL AND INSTALLATION**.
5. Remove the head restraint assembly from the seatback.
6. Remove the seatback from the seat cushion.
7. Remove the seatback cover. See the ESM, **Disassembly and Assembly** section, **SEATBACK TRIM AND PAD**.
8. Remove the seat cushion. See the ESM, **Disassembly and Assembly** section, **SEAT CUSHION TRIM AND PAD (MANUAL SEAT)**.

Replace Seat Covers:

9. Replace the head restraint assembly, seatback cover, and seat cushion cover with the correct ones from the **PARTS INFORMATION** section of this bulletin.
 - When ordering the seatback cover, there are two possible seatback choices for the seatback cover being replaced, either **with** or **without** side air bag (see Figure 2, page 3).
 - See the **PARTS INFORMATION** section for further detail.
 - Refer to the ESM, **Disassembly and Assembly** section, **SEATBACK TRIM AND PAD** and **SEAT CUSHION TRIM AND PAD (MANUAL SEAT)**.

Reinstall and Check Seat Operation:

10. Reinstall the seat, making sure:
 - All wire harnesses are correctly routed to prevent pinching and chaffing.
 - The four seat mounting bolts are tightened to: 32 - 42 ft-lbs.
11. Reconnect the negative battery cable (if you disconnected it in step 2).
12. Reprogram the radio presets and reset the clock (if you disconnected the battery in step 2).